

Universal Light Duty Locking Drop Bolt
Fully installed in locked position.



Step 1 - Insert the Expanding Fasteners

Insert the expanding fasteners through the Light Duty Locking Drop Bolt Fixture Plate and into the 15mm holes inside the gate leaf.



Step 2 - Secure the Fixture Plate

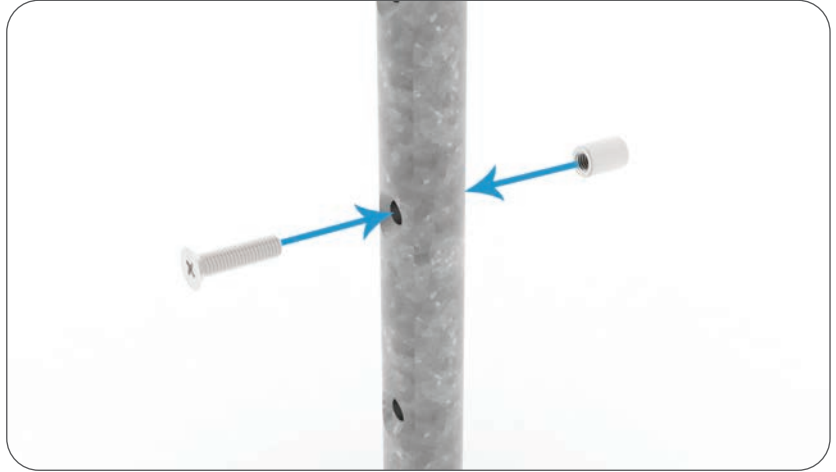
Using a 5mm Allen key, tighten the expanding fasteners until the Light Duty Locking Drop Bolt Guide is securely attached to the gate frame.



Call our Expert Sales Team for more information.

Step 3 - Attach the Threaded Pin

Attach the 8Ø x 11.5mm threaded pin (M5 size) to the Light Duty Locking Drop Bolt Bar. Then, using a Phillips head screwdriver, screw the M5 x 20mm stainless steel CSK crosshead flat-head bolt into the pin until fully tightened.



Step 4 - Insert the Drop Bolt Bar

Slide the Light Duty Locking Drop Bolt Bar (with the locking pin installed) into the Drop Bolt Guide. Rotate the bar as needed to ensure the locking pin aligns correctly within the guide slot for the pin.



Step 5 - Secure the Flag

Insert the flag into the top of the Locking Drop Bolt Bar. Then, using a 4mm Allen key, tighten the M5 x 10mm socket head bolt into place, securing the flag firmly. Ensure that when the Locking Drop Bolt is in the locked position, the flag is positioned around the side of the gate leaf to allow the drop bolt to function properly.

